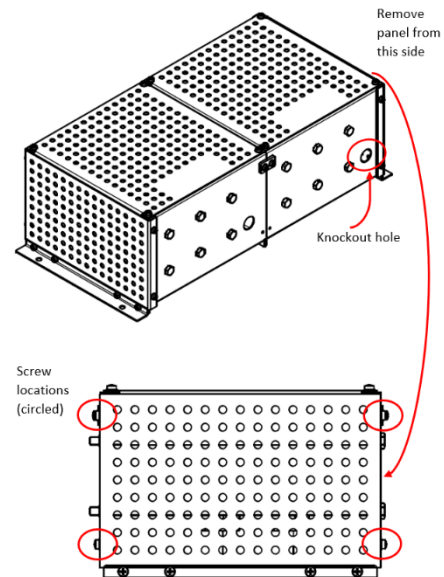


## Resistor Hookup Instructions for PE® R1.2 Resistor Frames

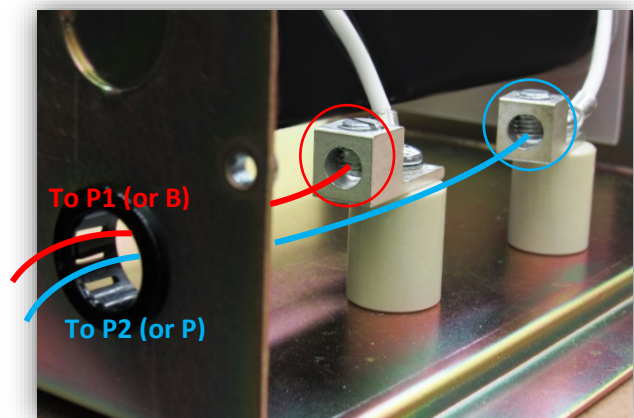
What resistor models have this frame size?\*

Resistors that pair with 208-230 VAC VFDs:	Resistors that pair with 380-415 VAC VFDs:	Resistors that pair with 460 VAC VFDs:	Resistors that pair with 575 VAC VFDs:
R2023TF	R2038TF	R2046TF	R2057TF
R2523TF	R2538TF	R2546TF	R2557TF
R3023TF	R3038TF	R3046TF	R3057TF
R4023T	R4038T	R4046T	R4057T
R5023T	R5038T	R5046T	R5057T
R6023T	R6038T	R6046T	R6057T
R523HD		R546HD and R546HE	

1. Remove the Phillips head screws (4x) from the side cover closest to the knockout hole as shown here:
2. Run your wires/leads through the plastic-lined ½" NPT knockout hole provided. **Use the same gauge wire as the motor leads you are using for the VFD** (consult the VFD manual).



3. Securely tighten your leads within the wire terminals circled in the picture.
4. Connect the other end of the resistor leads to the "P1" and "P2" terminals on your VFD (on some VFD models the resistor terminals are labeled "B" and "P").



\*Resistor frame sizes are subject to change: Additional models not listed in the table may use this frame, and the models listed may no longer use this frame size.